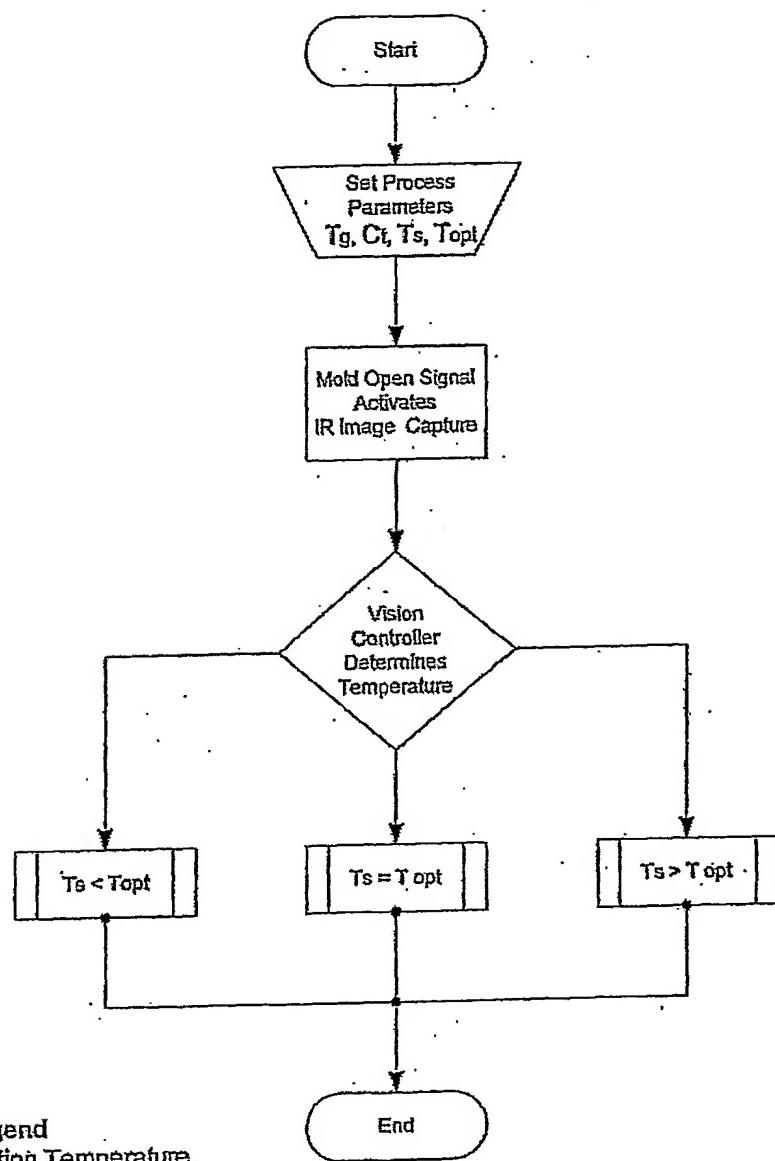


FIG. 1

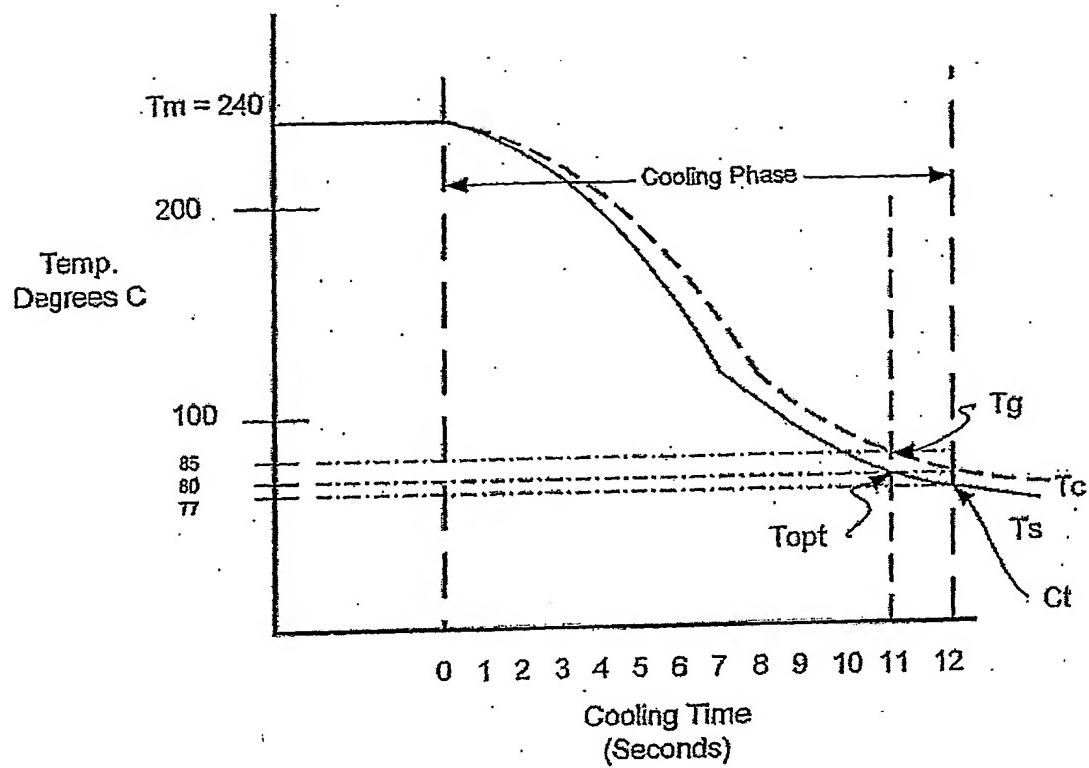
Fig. 4



## Legend

- $T_g$  = Glass Transition Temperature
- $T_s$  = Outside Surface Temperature
- $T_{opt}$  = Optimum Ejection Temperature
- $C_t$  = Cooling Time

Fig 5

**Legend**

- $T_m$  = Melt Temperature
- $T_c$  = Part Center Temperature
- $T_g$  = Glass Transition Temperature
- $T_s$  = Outside Surface Temperature
- $T_{opt}$  = Optimum Ejection Temperature
- $C_t$  = Cooling Time

FIG. 2

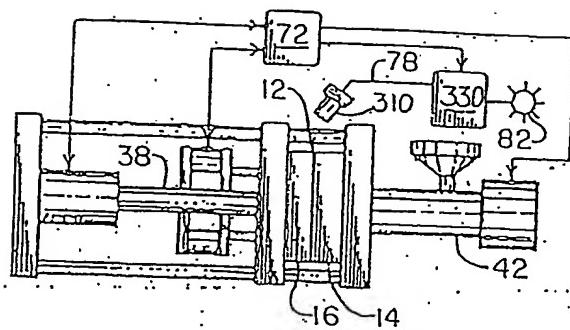


FIG. 3

